

# Work Order ID 71777

Tuesday, July 12, 2011 7:33:55 AM



Page 1

Item ID: K642-512

Accept



Setup Start



Revision ID:

Item Name: saddle kit 642-512

Stop



Start Date: 7/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels per PPP K642-512 CHG004

5 ulozkz

for CL 11-7-12

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/7/12 SP

# Work Order ID 71777

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Item ID: K642-512

Revision ID:

Item Name: saddle kit 642-512

Start Date: 7/12/2011 Start Qty: 1.00

Required Date: 7/12/2011 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: Date:

QC: Date:

Accept

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

0.00 SUTHER

14

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-512 Location: PK REVA

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/12/12

11/12/12

11-07-12

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 05.06.07 new issue EC  
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A



BOLT

Purchased

No

110

Each

94.0000

3

3

SP

Location

Loc Qty

Loc Code

FG

4

18914

4

ST352

20

117366

20

ST353

70

114523

30

116924

15

117872

25

3

AN3C36A



BOLT

Purchased

No

110

Each

183.0000

9

9

11/2/12 SP

Location

Loc Qty

Loc Code

FG

14

101261

4

116590

10

FP-D

31

111925

31

ST303

8

116590

8

ST353

130

117125

30

117872

50

118191

50

9

# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C41A



BOLT

Purchased

No

110

Each

151.0000

8

8



8

## Location

## Loc Qty

## Loc Code

FG

4

103324

4

ST354

147

117407

72

117950

75

8

AN4C6A



Bolt

Purchased

No

110

Each

346.0000

12

12



11/7/12

## Location

## Loc Qty

## Loc Code

FG

4

103344

4

ST356

342

116704

19

117619

98

117794

50

117872

75

118191

100

12

# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

AN5C11A

Purchased

No

110

Each

222.0000

8

8



Bolt

Location

Loc Qty

Loc Code

FG

4

104817

4

ST337

60

117872

60

ST338

158

116381

28

117094

80

118191

50

AN5C12A

Purchased

No

110

Each

81.0000

4

4



BOLT

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

79

117313

79

AN5C13A

Purchased

No

110

Each

148.0000

4

4



BOLT

Location

Loc Qty

Loc Code

FG

4

18918

4

MEZZ

44

116075

44

ST338

100

117313

50

117872

50

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# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00



Purchased

No

110

Each

118.0000

1

1 3 entout



M118032

sf

AN5C15A

Bolt

## Location

## Loc Qty

## Loc Code

ST338

23

118191

23

ST339

95

111819

7

117764

13

117885

25

118267

50



Purchased

No

110

Each

123.0000

2

2



sf

AN5C32A

## Location

## Loc Qty

## Loc Code

FG

4

18918

4

ST340

119

113164

19

116380

50

117407

25

117969

25



Purchased

No

110

Each

78.0000

2

2



11/7/12 sf

AN5C34A

## Location

## Loc Qty

## Loc Code

FG

2

18918

2

ST340

76

112454

26

117763

25

117950

25

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# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

AN5C35A Purchased No 110 Each 52.0000 1 1  
*sl*

Location	Loc Qty	Loc Code
ST340	52	
108084	6	
108407	46	

AN960C10L NAS1149C0332 Purchased No 110 Each 0.0000 24 24  
 washer *M118179*

AN960C416L Purchased No 110 Each 0.0000 24 24  
 WASHER *M116900*

AN960C516L NAS1149C0532 Purchased No 110 Each 0.0000 8 8  
 WASHER *M116513*

D206-648-013 *410502* Manufactured No 110 Each 4.0000 1 1  
 GHW Modification *368347 11/7/12*

Location	Loc Qty	Loc Code
FG120	4	
68347	4	

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# Picklist Print

Tuesday, July 12, 2011 7:33:52 AM

Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110 Each

330.0000

16

16



Bushing



16

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST019

286

68102

83

68941

1

70683

102

70969

100

16

D2712

Manufactured No

110 Each

471.0000

10

10



Set Screw



10

## Location

## Loc Qty

## Loc Code

FG

50

29962

50

ST012

171

66955

171

ST021

250

71160

250

10

D2932-2

Manufactured No

110 Each

3.0000

1

1



Saddle RH Out, 206



11/7/12

## Location

## Loc Qty

## Loc Code

ST421

1

67253

1

ST428

2

69027

2

1

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

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D2933-2



Saddle RH In, 206

Manufactured No

110 Each

13.0000

Start Date: 7/12/2011

Start Qty: 1.00

Required Date: 7/12/2011

Required Qty: 1.00



1  
sl

## Location

## Loc Qty

## Loc Code

ST428

13

69029

1

69921

6

70876

6

1

D2934



Saddle Spacer

Manufactured No

110 Each

81.0000



2  
sl

## Location

## Loc Qty

## Loc Code

FG

6

31929

6

ST027

75

69745

26

70772

49

2

D2935



Saddle Spacer

Manufactured No

110 Each

73.0000



2  
11/7/12 sl

## Location

## Loc Qty

## Loc Code

ST027

73

66564

22

70770

51

2

D2938-2



Saddle RH Out. 206

Manufactured No

110 Each

0.0000



1  
41131 11/7/12 sl

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# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

D2939-2

Manufactured No

110 Each

1.0000

1

1



Saddle RH In, 206



*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST428A

1

69031

1

Manufactured No

110 Each

47.0000

2

2

D3396-3



Spacer



*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

FG

10

26772

10

ST052

37

66488

17

70983

20

Manufactured No

110 Each

18.0000

1

1

D3407-043



Tow Ring



*[Handwritten signature]*

## Location

## Loc Qty

## Loc Code

ST420

6

71040

6

ST464

12

68339

2

69540

10

*[Handwritten signature]*

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# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

102.0000

1

1



Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

95

66848

3

71033

42

71165

50



1

1

D3457-1

Manufactured No

110

Each

46.0000

2

2



Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

36

67779

1

70774

35



2

2

D3672-1

Manufactured No

110

Each

1,088.000

24

24



Phenolic Washer

Location

Loc Qty

Loc Code

ST074

1062

64177

562

66821

500

ST077

26

52505

26



24

11/7/12

24

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# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

D3672-3



Phenolic Washer

Manufactured No 110 Each 651.0000 24



24  
sf

Location

Loc Qty

Loc Code

ST074

651

64176

225

71159

426

24

D3672-7



Phenolic Washer

Manufactured No 110 Each 850.0000 24



24  
sf

Location

Loc Qty

Loc Code

ST074

850

53237

244

64175

606

24

MS21043-3



Nut

Purchased No 110 Each 989.0000 20



20  
11/7/12sf

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

917

112314

69

118077

848

20

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# Picklist Print

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Work Order ID: 71777

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 7/12/2011

Required Date: 7/12/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

770.0000

13



Nut



13  
SP

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

730

~~117601~~

230

117793

500

13

MS21043-5

Purchased

No

110

Each

583.0000

4



Nut



4  
11/7/12 SP

Location

Loc Qty

Loc Code

FG

20

101418

20

ST301

463

112314

363

116548

100

ST314

100

118159

100

4

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## 4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP <sup>(1)</sup>
4			2			AN3C4A	* BOLT <sup>(1)</sup>
5A			2			AN960C10L	* WASHER <sup>(1)</sup>
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) <sup>(1)</sup>
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	* NUT
12B	16	16				D3672-7	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT <sup>(2)</sup>
14	4	4				AN5C11A (or AN5C13A)	* BOLT <sup>(2)</sup>
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD <sup>(1)</sup> (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD <sup>(1)</sup> (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET <sup>(1)</sup>
23A			1	1		D3535-23	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET <sup>(1)</sup>
24A			1	1		D3535-39	* WEARSHOE <sup>(1)</sup> (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET <sup>(1)</sup>
25A			1	1		D3535-35	* WEARSHOE <sup>(1)</sup> (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET <sup>(1)</sup>
26A			78	78		AN3C4A	* BOLT <sup>(1)</sup>
26B			78	78		AN960C10L	* WASHER <sup>(1)</sup>
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT <sup>(1)</sup>
30	1	1				D3407-043	* TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

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Revision: N

Date: 09.09.09

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE  
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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 Date: 09.09.09